



**MADE IN AMERICA**

# **SPARTAN**

**PRE-FINISHED HOLLOW METAL**

**CORPORATE OFFICE:** 18 Richard Drive, Lititz, PA 17543

**TOLL FREE:** 800-433-4047 **PHONE:** 717-625-2990 **FAX:** 717-625-7095

**OTHER LOCATIONS:** Houston, Texas Elkhart, Indiana Mira Loma, California

**WEBSITE:** [www.tellmfg.com](http://www.tellmfg.com)



Tell Manufacturing, Inc.

COMMERCIAL DOOR HARDWARE

# SPARTAN DOOR



## DOORS

## MADE IN USA

**TELL MFG** offers a complete line of standard hollow metal doors to fit your needs. **SPARTAN DOORS** are available in 20 and 18 gauge steel. All doors come with a polystyrene core as standard, making every door smoother, flatter, and stronger. **SPARTAN DOORS** are available in a complete range of fire ratings (up to 3 hours) and are certified by Underwriters Laboratories. All door panels are manufactured from high quality galvanized steel and are thoroughly cleaned inside and out to insure excellent corrosion resistance and paint adhesion. **SPARTAN DOORS** come standard with a prime coat, ready to be finished. Factory applied finish coat paint is available in many colors. Contact customer service for pricing and quantities required, for factory finish paint.

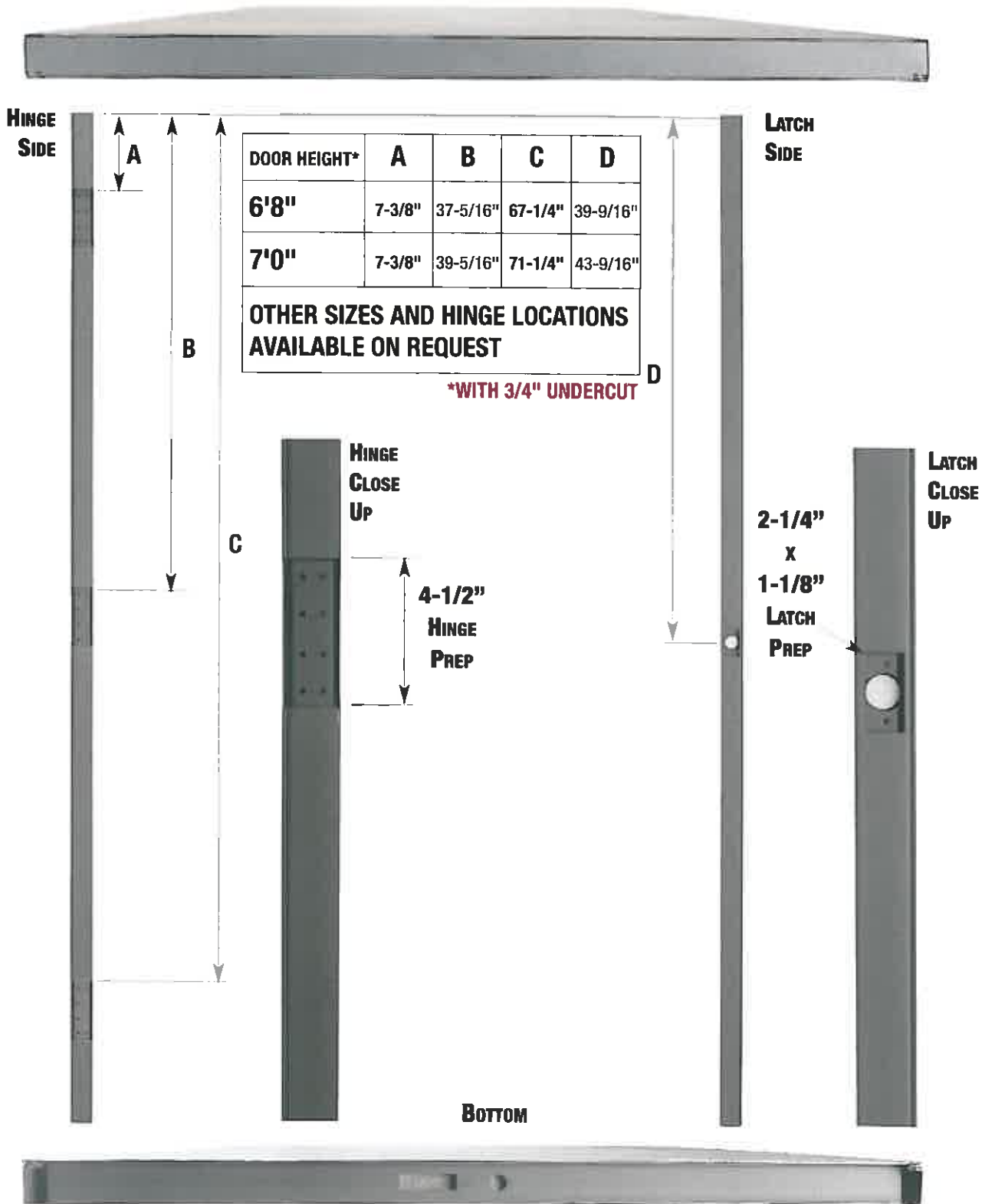
TELL MFG follows the same set of performance specifications as other door manufacturers, as set forth in the Steel Door Institute (SDI) requirements.

- Insulated with polystyrene core
- Non-handed
- Galvanized (standard)
- Fire rated up to 3 hours
- 7 gauge hinge reinforcements
- Reinforced 161 lock prep
- Closer reinforcement (standard)
- Meets ANSI standards
- Universal 4 1/2" hinge prep
- Inverted top and bottom channel
- Installed steel cap standard



# DOOR DIMENSIONS

TOP





## SPARTAN DOORS COLOR OPTIONS



**BRONZE BZ**  
(TIOGA)



**MEDIUM GRAY**  
(MSD/PRIMER GRAY)  
PR



**LIGHT GRAY**  
(TELSTAR)  
GR



**OFF WHITE**  
(TELSTAR)  
OW



**TRUE WHITE**  
(TIOGA)  
WH



**BRIGHT WHITE**  
(TELSTAR)  
BW



**NO PAINT**  
NP

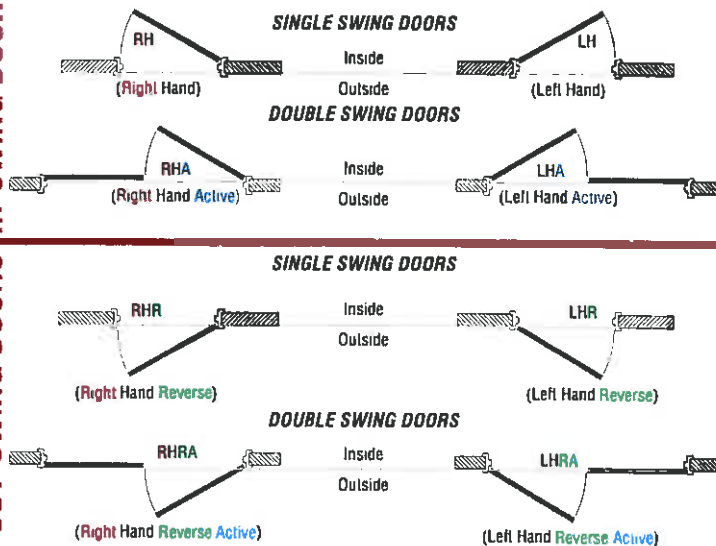
**NOTE:**

**ACTUAL COLORS MAY VARY FROM THOSE SHOWN DUE TO LIMITATIONS OF THE PRINTING PRODUCTION PROCESS.**

## DOOR HANDING CHART

Handing of doors and frames present a problem for many, even within the door industry. The below chart is designed to make your choice easy, reducing the chances of error.

**IN-SWING DOORS**  
**OUT-SWING DOORS**





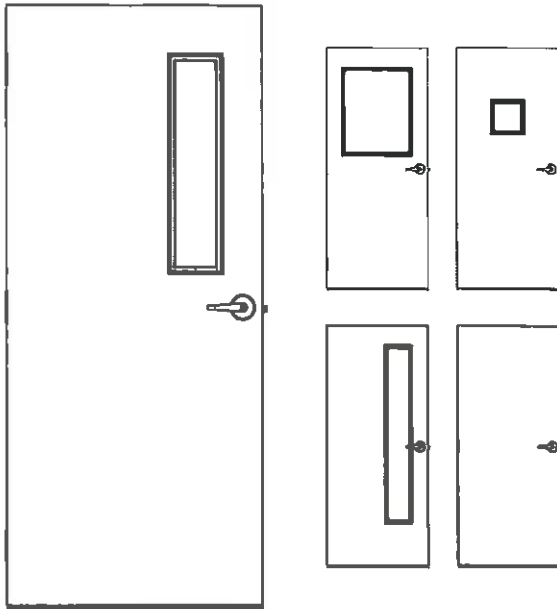
# Technical Data Series

Rev. 1 - June 6, 2011



Doors & Frames  
 + Hollow Metal  
 + SPARTAN SERIES  
 + Doors  
 1

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 COMMERCIAL DOOR HARDWARE



### FEATURES AND BENEFITS:

Spartan Series Doors offer the following standard unique features, which enhance long term performance and durability.

1. Polystyrene core system enhances the structural integrity of the door, while significantly reducing the weight.
2. Full height, epoxy filled mechanical interlock edges provide structural support and stability along the full height of the door edges.
3. Patented universal hinge preparations allow for easy field conversion from standard weight (.134) hinges to heavy weight (.180) hinges.
4. 18 gage top and bottom channels provide stability and protection for the top and bottom edges from abuse.
5. Square hinge and lock edges allow for non-handed options and eliminate handing issues in the field.
6. All steel glass trim provides a clean, neat, and flush finish with the door surface.
7. Factory applied baked on rust inhibiting primer in accordance with ANSI A250.10.
8. Calculated R-Value of 7.14

### ABOUT THE PRODUCT:

The Spartan Series Doors are designed to meet the architectural requirements for hollow metal doors. This premium door construction combines the strength and dimensional stability of steel with the structural integrity of the a polystyrene core. The continuous bonding of core to metal provides an attractive flat door, free of face welding marks. Windstorm Tests have proven that the Spartan door has integral high resistance to impact damage, low thermal conductivity, and high STC ratings. To meet application, specification and performance requirements, the Spartan doors offer a wide range of specifiable options including sizes, glass lite designs, hardware (mechanical, pneumatic, electrical) preparations and edge constructions.

### SPECIFICATION COMPLIANCE:

1. Door construction for the Spartan Series Hollow Metal Doors meets the requirements of ANSI A250.8-1998 (commonly referred to as SDI-100).
2. Hardware preparations and reinforcements are in accordance with ANSI A250.6-1997. Locations are in accordance with ANSI/DHI A115.

### FIRE RATINGS:

The Spartan Series doors meet the broadest fire rating requirements. They are listed for installations requiring compliance to both negative pressure testing (ASTM E152 and UL-10B) and positive pressure standards (UBC 7-2 and UL-10C)

Steel Thickness	Opening	Usage Frequency <sup>1</sup>	Frame Applications
16-Gage Galv anealed <sup>2</sup>	Interior & Exterior	Extra-Heavy Duty	16 & 14-Gage Steel Frames
18-Gage Galv anealed <sup>2</sup>	Interior & Exterior	Heavy Duty	16-Gage Steel Frames
20-Gage Galv anealed <sup>2</sup>	Interior & Exterior	Standard Duty	16-Gage Steel Frames

<sup>1</sup>Usage frequency is based on ANSI A250.8-1998

<sup>2</sup>Reinforcements for galvanized doors are also galvanized

### MATERIAL:

All doors are supplied with a factory applied baked on coat of paint, depending on environmental conditions this factory applied paint may serve as a finished paint or may be finish painted in the field.

Core Material	R-Value	U-Value
Polystyrene	7.14	0.14
Polyurethane	11.01	0.091

### PROPRIETARY AND CONFIDENTIAL

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Core Material	STC-Rating
Polystyrene	33
Polyurethane	31



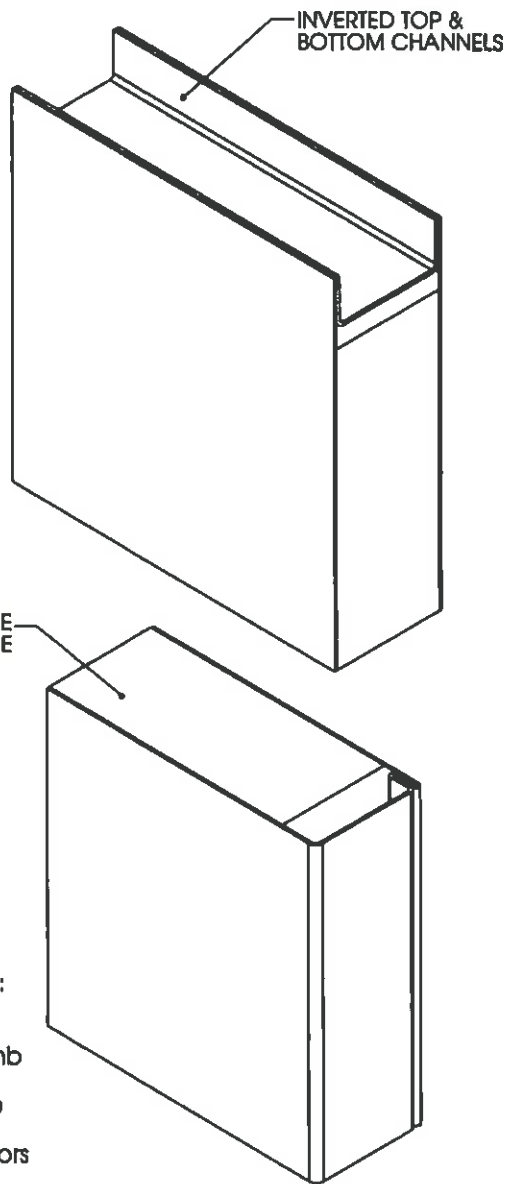
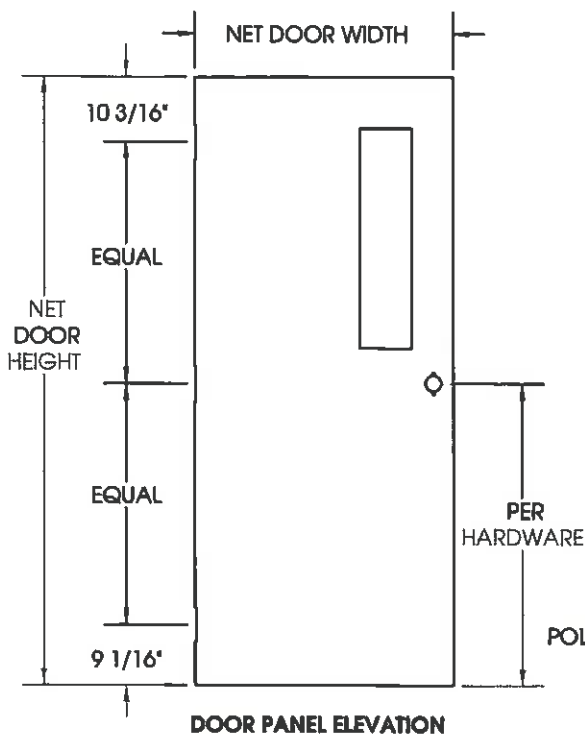
# Technical Data Series

Rev. 0 - April 15, 2010



Doors & Frames  
+ Hollow Metal  
+ SPARTAN SERIES  
+ Doors  
2

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COMMERCIAL DOOR HARDWARE



### CONSTRUCTION NOTES:

1. Doors are 1 3/4" (45mm) thick.
2. Door opening size maximum:  
Single door opening size 4'0" x 8'0" (1219mm x 3048mm)  
Double door opening size 8'0" x 8'0" (2438mm x 3048mm)
3. Standard operating clearances (Installed in frame):  
Head = 1/8" (3mm) to bottom of head or transom panel  
Hinge and lock side = 3/32" (2mm) to rabbet on jamb
4. Standard core system:  
1.0 lb/ft<sup>3</sup> Polystyrene core is laminated to both face sheets with contact adhesive.
5. Hardware preparations: to meet specifications, doors can be prepared for all commercial mortised hardware, and can be factory reinforced for surface applied hardware applications.
  - Lock preps - details and dimensions shown are for cylindrical (ANSI 115.2) type locks or for mortise (ANSI A115.1) locks.

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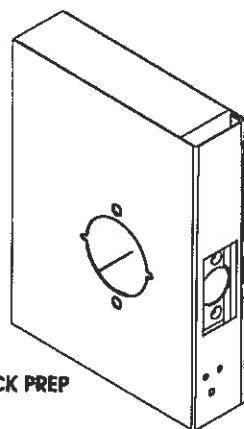
# Technical Data Series

Rev. 0 - April 15, 2010

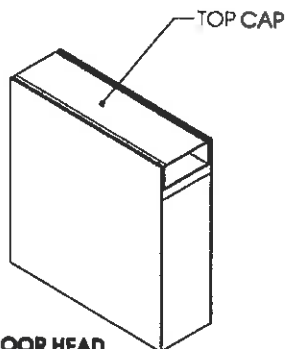


Doors & Frames

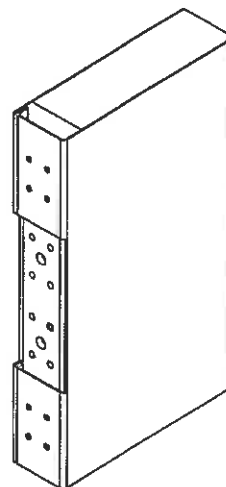
+ Hollow Metal  
+ SPARTAN SERIES  
+ Doors  
3



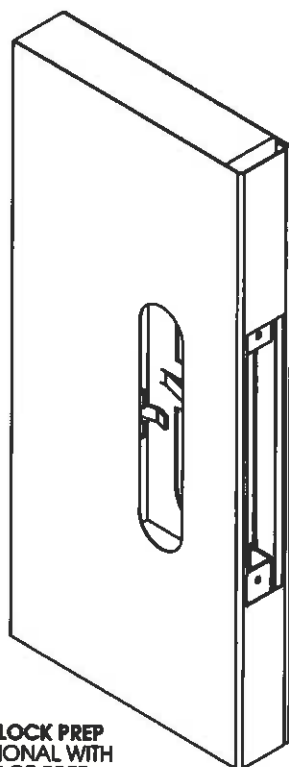
161L LOCK PREP



DOOR HEAD



HINGE PREP



86 LOCK PREP  
OPTIONAL WITH  
FACE PREP

### GENERAL NOTES:

- Edge construction:
  - Vertical edges (both hinge and lock) are square with a visible seam.
  - Top and bottom edges are closed with inverted 18-gage welded channels. Exterior applications require the addition of snap-in top caps to protect against the weather.
- Optional cores available in the Spartan Series door construction:
  - Polystyrene for exterior applications in extreme weather conditions.
  - Polyurethane for exterior applications in arctic weather conditions. Not Fire Rated.
- Standard hardware preparations: standard mortised and reinforced for:
  - Universal hinge preps - 4 1/2" (114mm) patented preparation which allows easy and quick field conversion from standard to heavy weight hinges.
  - Locks - A multitude of standard lock preps are available. The most commonly used with a 478" (124mm) strike are 161, 61L and 86.

### INSTALLATION:

- Installation shall conform to the published installation instructions, SDI 105 Recommended Installation Instructions for Steel Frames, and ANSI/DHI A115-IG Installation Guide for Doors and Hardware.
- Fire Rated Assemblies must be in accordance with NFPA Pamphlet 80. The Authority Having Jurisdiction is the final authority in issues related to the installation and use of installed Fire Rated Doors.

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# INSULATION SPECS FOR SPARTAN DOORS, PAGE 1 OF 2

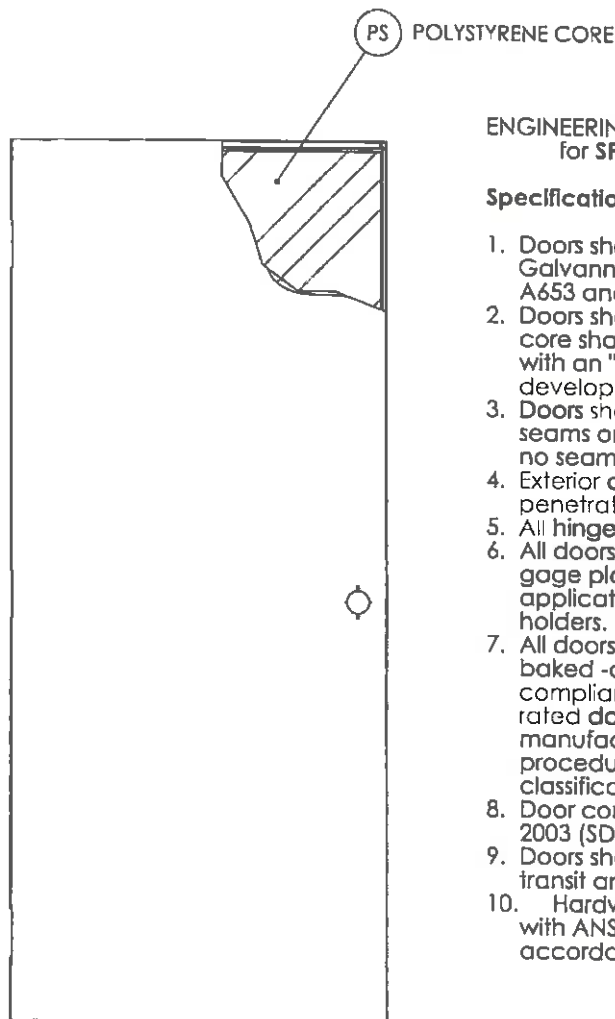
Technical Data Series  
Rev. 0 - May 27, 2010



Doors & Frames  
+ Hollow Metal  
+ Doors

1.1

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## ENGINEERING DETAILS for SPARTAN, TELSTAR, TIOGA Series Doors

### Specifications:

1. Doors shall be formed from two 20 or 18 gage Galvanized Steel per ASTM A924 and A653 and shall be 1-3/4" thick.
2. Doors shall have a core of rigid Polystyrene. The core shall have a nominal density of 1.0 #/ft<sup>3</sup>, with an "R" factor of 7.12. The door panel shall develop a "U" factor of 0.14.
3. Doors shall have vertical mechanical interlocking seams on hinge and lock edges. There shall be no seam on the faces of door.
4. Exterior doors shall be capped to retard moisture penetrating the door.
5. All hinge reinforcements shall be 3/16" thick.
6. All doors shall be internally reinforced with a 12 gage plate both sides of the door for application of surface applied door closures and holders.
7. All doors shall be cleaned and given one coat of baked -on rust- inhibitive metal primer in compliance with ANSI A250.10-2004 12. All fire rated doors, where indicated, shall be manufactured in accordance with UL procedures and bear the appropriate classification mark (label).
8. Door construction complies with ANSI A250.8-2003 (SDI 100)
9. Doors shall be packaged to minimize damage in transit and handling.
10. Hardware reinforcements are in accordance with ANSI A250.6-2003. Locations are in accordance with ANSI/BHMA A156.115

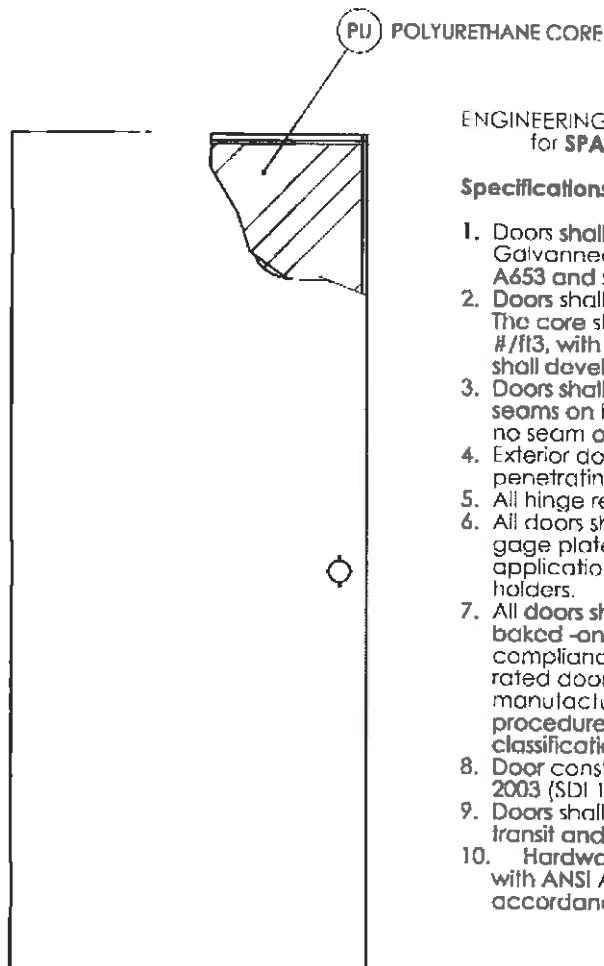
# INSULATION SPECS FOR SPARTAN DOORS, PAGE 2 OF 2

Technical Data Series  
Rev. 0 - May 27, 2010



Doors & Frames  
+ Hollow Metal  
+ Doors

1.1



## ENGINEERING DETAILS for SPARTAN, TELSTAR & TIOGA Series Doors

### Specifications:

1. Doors shall be formed from two 20 or 18 gage Galvanized Steel per ASTM A924 and A653 and shall be 1-3/4" thick.
2. Doors shall have a core of rigid Polyurethane. The core shall have a nominal density of 2.0 #/ft<sup>3</sup>, with an "R" factor of 11.01. The door panel shall develop a "U" factor of 0.091.
3. Doors shall have vertical mechanical interlocking seams on hinge and lock edges. There shall be no seam on the faces of door.
4. Exterior doors shall be capped to retard moisture penetrating the door.
5. All hinge reinforcements shall be 3/16" thick.
6. All doors shall be internally reinforced with a 12 gage plate both sides of the door for application of surface applied door closures and holders.
7. All doors shall be cleaned and given one coat of baked-on rust-inhibitive metal primer in compliance with ANSI A250.10-2004 12. All fire rated doors, where indicated, shall be manufactured in accordance with UL procedures and bear the appropriate classification mark (label).
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# SPARTAN DOOR HOW TO ORDER CHART

## MANUFACTURED STEEL DOOR (MSD SERIES)

**HINGE PATTERN OPTIONS**

**DOOR SERIES**  
**DHM** SPARTAN DOOR HOLLOW METAL / POLYSTYRENE CORE  
**DHMU** SPARTAN DOOR HOLLOW METAL / URETHANE CORE  
**DHDMU** SPARTAN DOOR HOLLOW METAL / URETHANE CORE

**DOOR EDGE AND HINGE TYPES**  
**SQ** SQUARE EDGE W/ CUT THRU HINGES  
**20A** 30 = 3 FEET, 0 INCHES WIDE  
**SQ 20A** 70 = 7 FEET, 0 INCHES TALL  
**SQ 20A F** 161  
**18A** 18 GAUGE GALVANNEAL  
**16A** 18 GAUGE GALVANNEAL  
**GAUGE\***

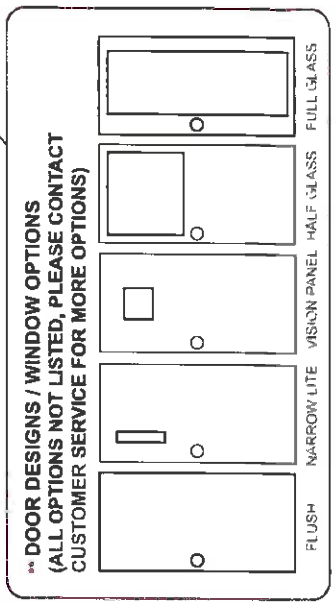
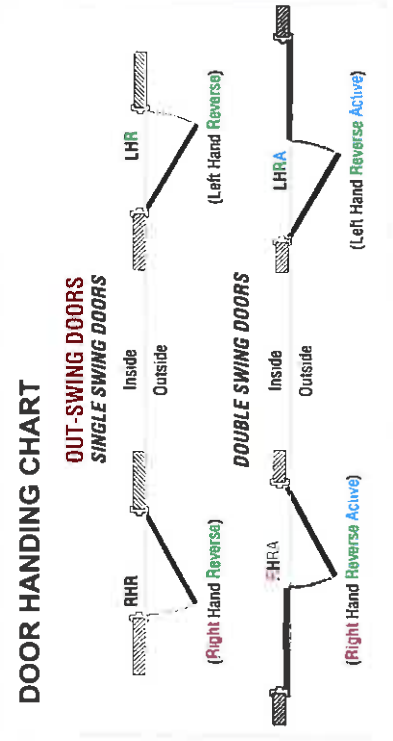
**FINISH**  
**X** TEXTURED FLUSH  
**F** SMOOTH FLUSH

**HINGE PATTERN OPTIONS**  
**DO** DOMINION / DIAMOND  
**NH** NO HINGE PREP  
**TM** TIMELY  
**CU** CURRIES / PREMIER  
**PI** PIONEER  
**CE** CECO  
**AR** ARWELD REVERSIBLE  
**A** ARWELD / STEELCRAFT / REPUBLIC  
**A**

**LOCK OPTIONS**  
**161** STANDARD CYLINDER PREP 2-3/4" BACKSET  
**161L** ABOVE WITH PROVISION FOR LEVER THRU-BOLTS  
**161WR** WIND RATED  
**86** MORTISE BOX WITH OVAL CUT-OUT & MORTISE EDGE PREP  
**00** MORTISE BOX WITH NO CUT-OUT; MORTISE EDGE PREP ONLY  
**B** BLANK; NO FACE OR EDGE PREP

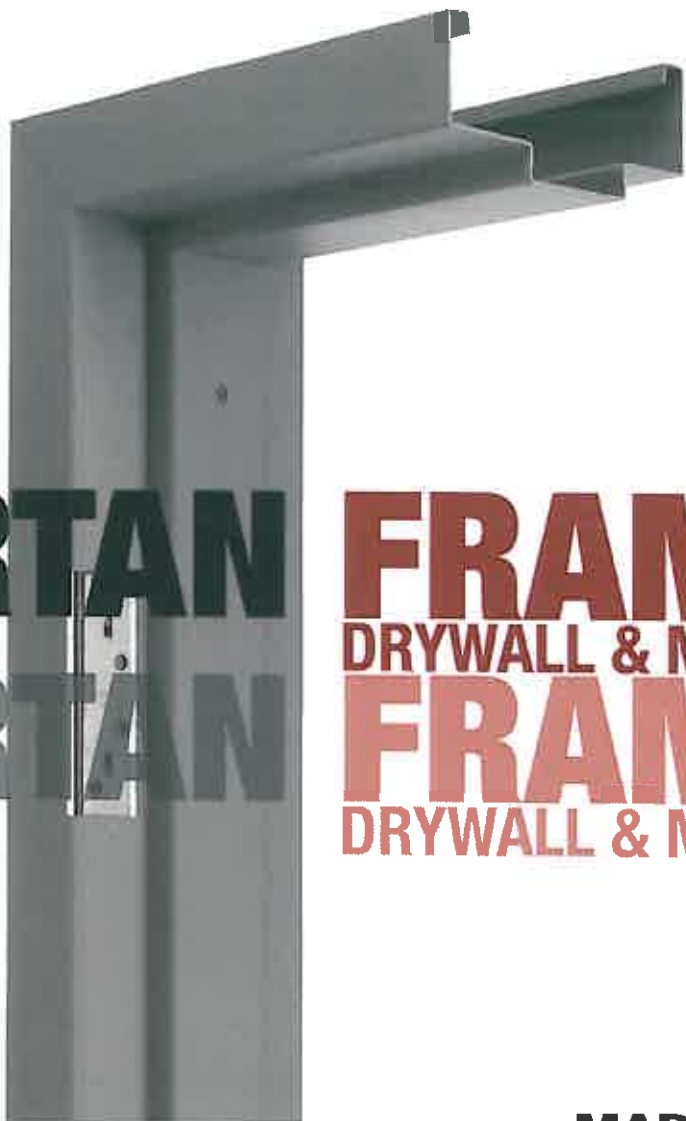
**PAINT OPTIONS**  
**NP** NO PAINT  
**WH** TRUE WHITE (TOGA)  
**BW** BRIGHT WHITE (TELSTAR)  
**OW** OFF WHITE (TELSTAR)  
**GR** LIGHT GRAY (TELSTAR)  
**PR** MEDIUM GRAY (MSD / PRIMER GRAY)  
**BZ** BRONZE (TOGA)

**OPTIONS**  
**DOOR DESIGNS** SEE CHART BELOW\*\*  
**NGR** NO CLOSER REINFORCEMENT  
**IDB** INVISIBLE DEAD BOLT PREP  
**DB** DEAD BOLT





Tell Manufacturing, Inc.  
COMMERCIAL DOOR HARDWARE



**SPARTAN**  
**SPARTAN**

**FRAMES**  
DRYWALL & MASONRY  
**FRAMES**  
DRYWALL & MASONRY



**MADE IN USA**

## **FRAMES**

**TELL MFG** offers **SPARTAN FRAMES** in 16 gauge galvanized steel. Frames are knock-down construction and are designed to be installed on standard and non-standard wall sizes over pre-finished or unfinished drywall. **SPARTAN** steel frames are available for 1-3/4" thick doors. They have precision mitered corners, providing a smooth attractive design and easy installation. **SPARTAN FRAMES** come standard with a prime coat, ready to be finished. Factory applied finish coat paint is available in many colors. Contact customer service for pricing and quantities required, for factory finish paint.

TELL MFG follows the same set of performance specifications as other door manufacturers, as set forth in the Steel Door Institute (SDI) requirements.



## DRYWALL FRAMES (DW)

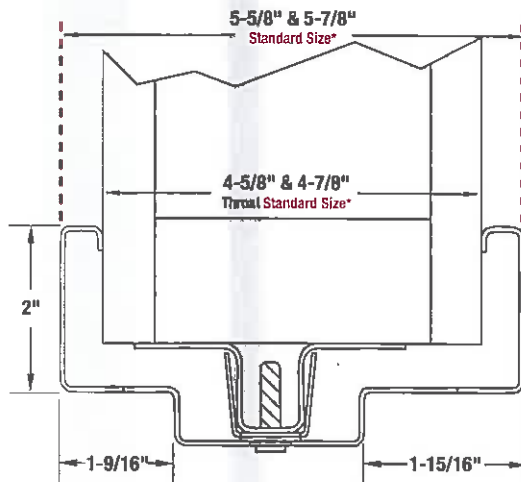
### STANDARD FEATURES:

All **SPARTAN DRYWALL FRAMES** come with adjustable compression anchors in each jamb. These anchors provide a tight rigid fit in the opening.

- 16 gauge for 1-3/4" doors
- Precision fitted corners
- Galvannealed (standard)
- 7 gauge hinge reinforcements
- Heavy duty strike reinforcements
- Fire rated up to 1-1/2 hours. Available on frame openings up to 8'-0" high and 3'-8" wide single door, 7'-4" double door.
- Meets ANSI standards
- Universal 4 1/2" hinge prep



**TYPICAL WALL CONSTRUCTION**  
*Unequal Rabbet Frame*



\*CUSTOM SIZES UPON REQUEST

**COMPRESSION ANCHOR**





**Engineering Data — Spartan Drywall Frames**  
Revision: 0

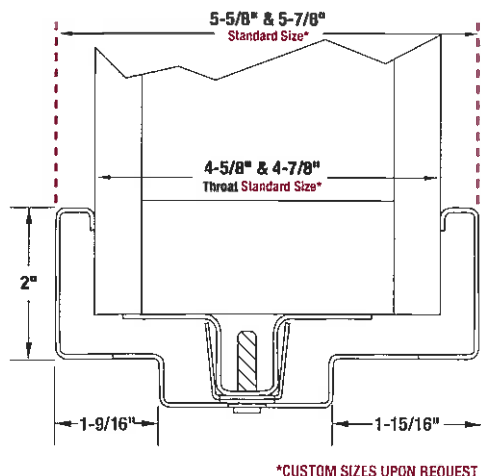
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Date revised: —

**ENGINEERING DATA FOR SPARTAN DRYWALL FRAMES**  
**SPECIFICATIONS:**

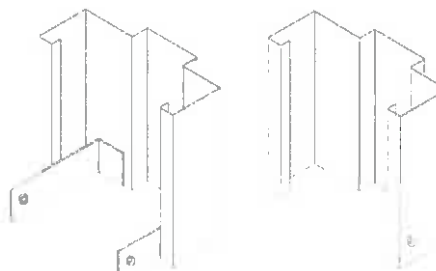
1. Will accommodate 1-3/4" doors.
2. Frames are manufactured from 16 gage steel, A1008, or Galvannealed ASTM A653.
3. Frames are knocked down and field assembled with mitered corner joint. Welded frames are available.



4. Integral compression anchors allow easy adjustment.



5. Snap-in, strap or dimple base anchors available.



STRAP ANCHOR      "DIMPLE" ANCHOR

6. Head jambs are reinforced with closer reinforcements when required.
7. Hinge reinforcements are 10 ga (.125min) steel.
8. Strike preparation is 4-7/8 ASA with integral box. Deadbolt strike preps available.
9. Hinge and strike locations are available in manufacturers standard locations. Custom locations are available special order.
10. Frames are prepped for three silencers per single frames.
11. Frames are e-coated with environmentally friendly water base gray. E-coat will serve as primer or top coat. Special colors available on volume orders.
12. Shim plate is attached for on-site vertical shimming.
13. Fire rating (UL) is available for most sizes.
14. Frame structure complies with ANSI A250.8-2003.
15. Hardware preparations, reinforcements and locations comply with ANSI A250.6-2003 and ANSI/BHMA A156.115.



## MASONRY FRAMES (MS)

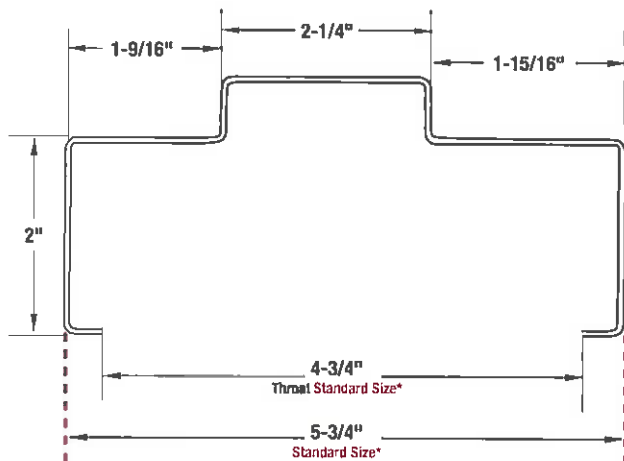
**TELL MFG** offers **SPARTAN MASONRY FRAMES** in 16 gauge galvanized steel. Frames are knock-down construction designed to be installed as a welded frame, or can be used as non welded. **SPARTAN MASONRY FRAMES** are available for 1 3/4" thick doors as standard. Precision interlocking corners provide a smooth attractive design and allow easy installation. **SPARTAN MASONRY FRAMES** come standard with a prime coat, ready to be finished. Factory applied finish coat paint is available in many colors. Contact customer service for pricing and quantities required, for factory finish paint.

### STANDARD FEATURES:

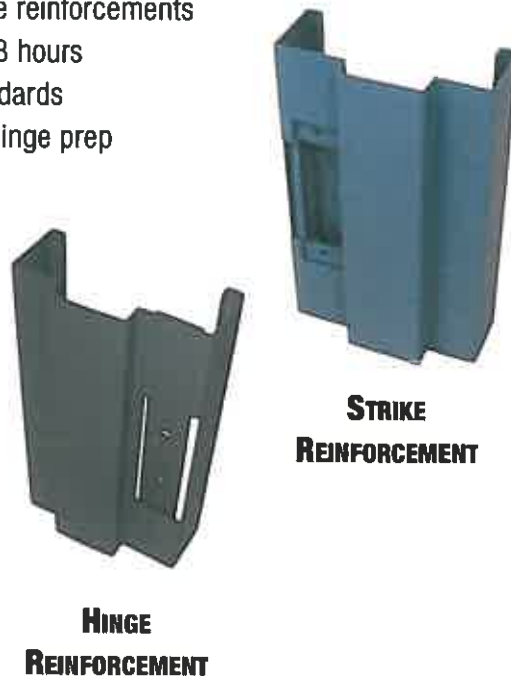
**SPARTAN MASONRY FRAMES** come with 1/2" returns. Masonry, Wood, and Existing Opening Anchoring (E.O.A.) systems are all available.

- 16 gauge for 1-3/4" doors
- Precision fitted corners
- Galvanized (standard)
- 7 gauge hinge reinforcements
- Heavy duty strike reinforcements
- Fire rated up to 3 hours
- Meets ANSI standards
- Universal 4 1/2" hinge prep

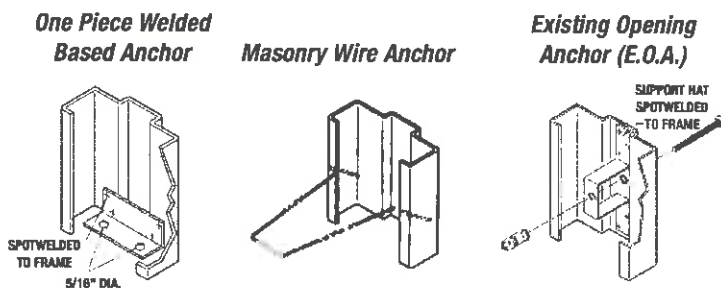
### STOCK PROFILE



\*CUSTOM SIZES UPON REQUEST



### TYPICAL BASE AND WALL ANCHORS



# SPARTAN FRAME HOW TO ORDER CHART

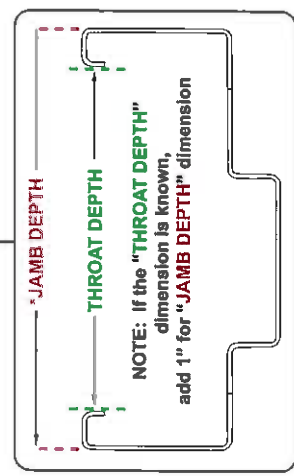
## MANUFACTURED STEEL FRAMES (MSD SERIES)



Tel Manufacturing, Inc.  
COMMERCIAL DOOR HARDWARE

FRAME SERIES	HANDING	SIZE	PROFILE	LOCK OPTION	HINGE PATTERN OPTIONS	PAINT OPTIONS	OPTIONS
SPARTAN FRAME <b>FR</b>	<b>RH</b> - RIGHT HAND <b>LH</b> - LEFT HAND	<b>FR 3070 LH 534</b>	<b>TI</b> - TOGA PRE-ASSEMBLED	<b>ASA</b> - ASA STRIKE / STANDARD CYLINDER PREP	<b>A</b> - ANWELD / STEELCRAFT / REPUBLIC	<b>WH</b> - TRUE WHITE (TOGA)	<b>CR</b> - CLOSER REINFORCEMENT
			<b>TI 16</b> - 16 GAUGE GALVANNEAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>A</b> - ANWELD REVERSIBLE	<b>WH</b> - BRIGHT WHITE (TELSTAR)	<b>UL</b> - UL LABEL
3070 3068 30HD 60HD 68HJ 70HJ 68SJ 70SJ	<b>LH</b> - LEFT HAND	534 - 30 = 3 FEET, 0 INCHES WIDE 70 = 7 FEET, 0 INCHES TALL	<b>TI 14</b> - 14 GAUGE GALVANNEAL, OPTIONAL	<b>ASA DB</b> - ASA STRIKE DEADBOLT	<b>AR</b> - ANWELD REVERSIBLE	<b>BZ</b> - BRONZE (TOGA)	<b>CE</b> - CECO
		400 - 30 = 3 FEET, 0 INCHES WIDE 68 = 6 FEET, 8 INCHES TALL	<b>GAUGE*</b>	<b>ASA IDB</b> - ASA STRIKE INVISIBLE DEADBOLT	<b>PI</b> - PIONEER	<b>PR</b> - MEDIUM GRAY (MSD / PRIMER GRAY)	<b>CU</b> - CURRIES / PREMIER
		434 - 30 = 3 FEET, 0 INCHES WIDE HD = HEADER COMPONENT	<b>TI 16</b> - 16 GAUGE GALVANNEAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>CE</b> - CECO	<b>GR</b> - LIGHT GRAY (TELSTAR)	<b>TM</b> - TIMELY
		414 - 40 = 4 FEET, 0 INCHES WIDE HD = HEADER COMPONENT	<b>TI 14</b> - 14 GAUGE GALVANNEAL, OPTIONAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>PI</b> - PIONEER	<b>OW</b> - OFF WHITE (TELSTAR)	<b>DO</b> - DOMINION
		614 - 50 = 5 FEET, 0 INCHES WIDE HJ = HINGE JAMB COMPONENT	<b>TI 16</b> - 16 GAUGE GALVANNEAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>PI</b> - PIONEER	<b>BW</b> - BRIGHT WHITE (TELSTAR)	
		814 - 70 = 7 FEET, 0 INCHES WIDE HJ = HINGE JAMB COMPONENT	<b>TI 14</b> - 14 GAUGE GALVANNEAL, OPTIONAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>PI</b> - PIONEER	<b>NP</b> - NO PAINT	
		68SJ - 60 = 6 FEET, 8 INCHES WIDE SJ = STRIKE JAMB COMPONENT	<b>TI 16</b> - 16 GAUGE GALVANNEAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>PI</b> - PIONEER	<b>WH</b> - TRUE WHITE (TOGA)	
		70SJ - 70 = 7 FEET, 0 INCHES WIDE SJ = STRIKE JAMB COMPONENT	<b>TI 14</b> - 14 GAUGE GALVANNEAL, OPTIONAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>PI</b> - PIONEER		
			<b>TI 16</b> - 16 GAUGE GALVANNEAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>PI</b> - PIONEER		
			<b>TI 14</b> - 14 GAUGE GALVANNEAL, OPTIONAL	<b>ASA</b> - ASA STRIKE / STANDARD	<b>PI</b> - PIONEER		

\*FIRE RATED FRAMES - STANDARD  
 - 1.5 HOURS ON 16 GAUGE FRAMES  
 - OPTIONAL - 3 HOURS UPON REQUEST  
 AS PERMITTED





Tell Manufacturing, Inc.

COMMERCIAL DOOR HARDWARE

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