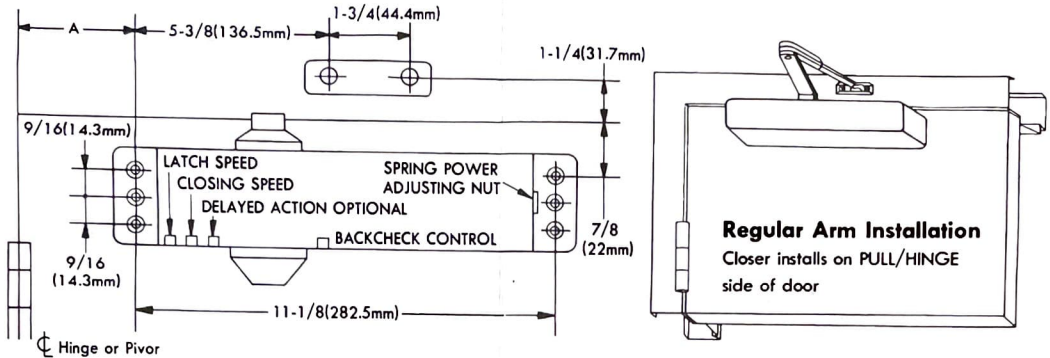


Surface Mounted
Adjustable & Preset "Back-Check"
700 Series
No Hold-Open/Hold-Open
Optional DA

Installation Instructions for REGULAR ARM(PULL SIDE) Mounting



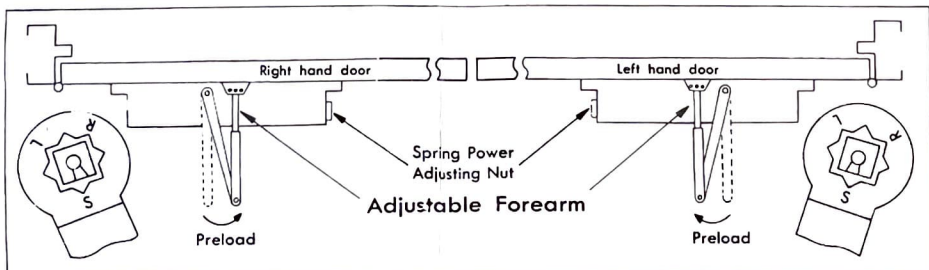
OPENING	DIM. A
To 120°	7-3/32(180mm)
120°-180°	3-15/16(100mm)

- Right hand door shown
- Left hand door opposite
- Dimensions are in inches
- Drawing not to scale

INSTALLATION INSTRUCTIONS

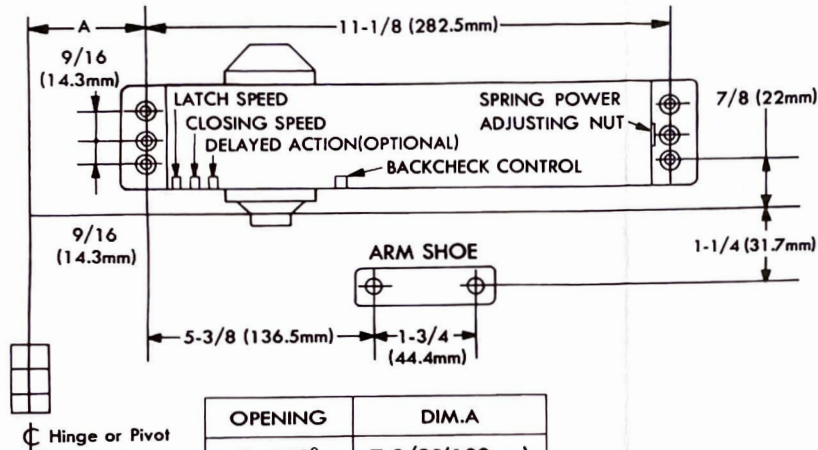
1. Select degree of opening from table and use template dimensions shown in above, mark six (6) holes on door for door closer and two (2) holes on frame for arm shoe.
2. Drill pilot holes in door and frame for #14 all-purpose screws or drill and tap for 1/4-20 machine screws.
3. Install adjustable forearm/arm shoe assembly to frame using screws provided.
4. Install main arm to top pinion shaft using screw provided.
5. Mount closer on door using screws provided. SPRING POWER ADJUSTING NUT MUST BE POSITIONED AWAY FROM HINGE EDGE.
6. Adjust length of adjustable forearm so that adjustable forearm is **perpendicular** to frame when assembled to preloaded main arm (Illustration below) Secure forearm to main arm with screw provided.
7. Snap pinion cap over shaft at bottom of closer. (When using full cover, pinion cap is not necessary)
8. Adjust closing speed, back check control and spring power of door, following instructions as shown page 4.

Top View Typical Installation

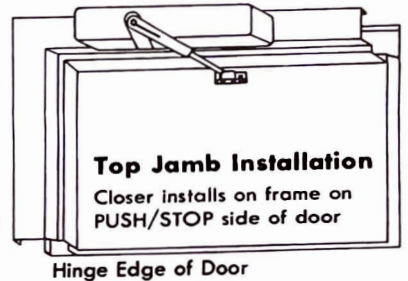


Surface Mounted
Adjustable & Preset "Back-Check"
700 Series
No Hold-Open/Hold-Open
Optional DA

Installation Instructions for TOP JAMB(PUSH SIDE) Mounting



OPENING	DIM.A
To 120°	7-3/32(180mm)
120°-180°	3-15/16(100mm)

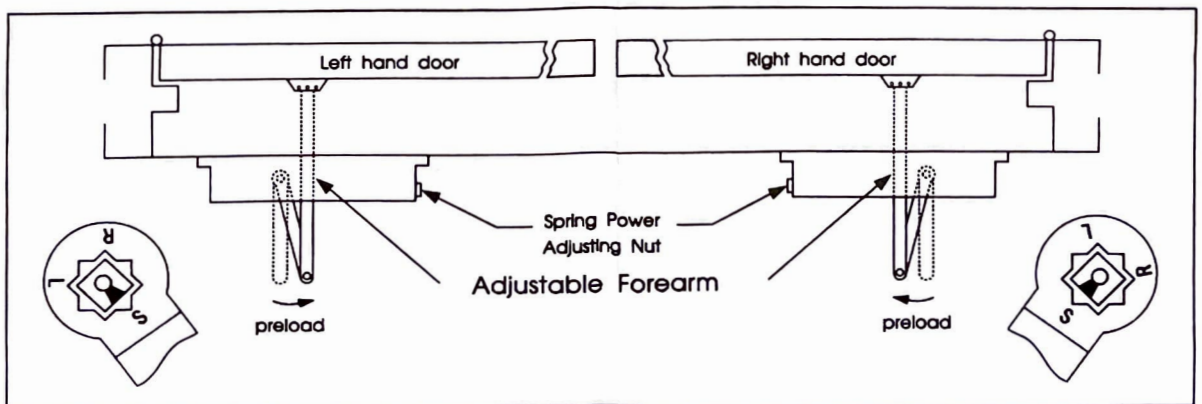


- Left hand door shown
- Right hand door opposite
- Dimensions are in inches
- Drawing not to scale

INSTALLATION INSTRUCTIONS

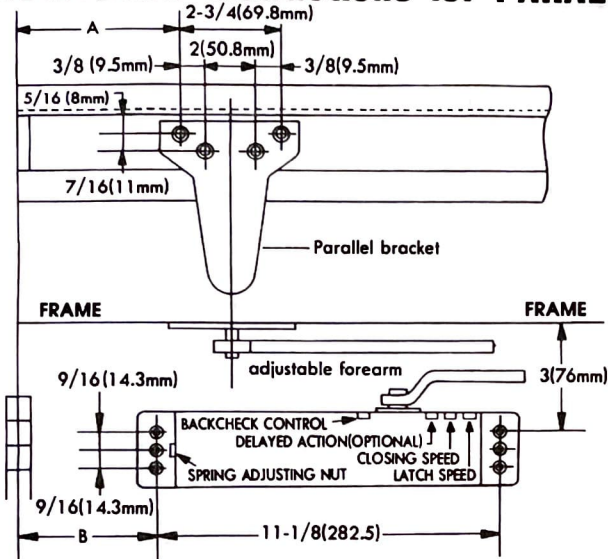
1. Select degree of opening from table and use template dimensions shown in above, mark SIX(6) HOLES ON FRAME for closer and TWO(2) HOLES ON DOOR for arm shoe.
2. Drill pilot holes in door and frame for #14 all-purpose screws of drill and tap for 1/4-20 machine screws.
3. Install adjustable forearm/arm shoe assembly to door using screws provided
4. Install main arm to top pinion shaft using screw provided.
5. Mount closer body on frame using screw provided. SPRING POWER ADJUSTING NUT MUST BE POSITIONED AWAY FROM HINGE EDGE.
6. Adjust length of adjustable forearm so that adjustable forearm is perpendicular to door when assembled to preloaded main arm (illustration Below). Secure forearm to main arm with screw provided.
7. Snap pinion cap over shaft on top of closer. (When using full cover, pinion cap is not necessary)
8. Adjust closing speed, back check control and spring power of door, following instructions as shown page 4.

Top View Typical Installation

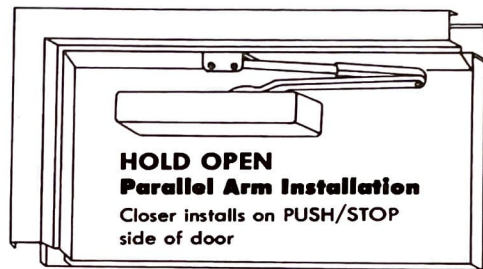
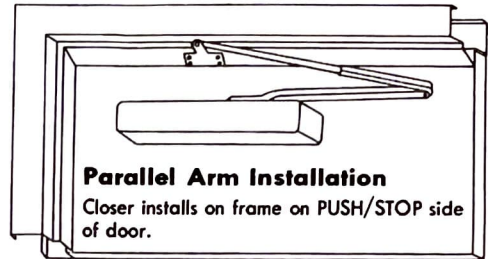


Surface Mounted
Adjustable & Preset "Back-Check"
700 Series
No Hold-Open/Hold-Open
Optional DA

Installation Instructions for PARALLEL ARM(PUSH SIDE) Mounting



OPENING	DIM.A	DIM.B
To 120°	9-1/8(241mm)	6-1/8(156mm)
120°-180°	5-7/8(149.2mm)	2-9/16(65mm)

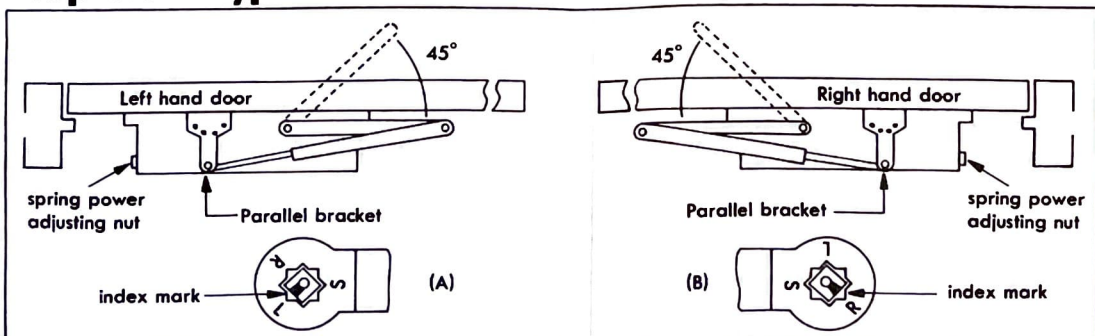


- Left hand door shown
- Right hand door opposite
- Dimensions are in inches
- Drawing not to scale

INSTALLATION INSTRUCTIONS

1. Select degree of opening from table and use template dimensions shown in above, mark six(6) holes on door for door closer and four(4) holes underside of frame for bracket.
2. Drill pilot holes in door and frame for #14 all-purpose screws of drill and tap for 1/4-20 machine screws.
3. Mount closer on door using screws provided. SPRING POWER ADJUSTING NUT MUST BE POSITIONED TOWARD HINGE EDGE.
4. Install Parallel Arm Bracket to frame using screws provided.
5. Using a wrench on the square shaft at bottom of closer, rotate shaft approximately 45° toward hinge edge of door. Hold and place main arm of shaft on top of closer at proper index mark as illustrated. FOR LEFT HAND DOOR "L" (illustration "A"). FOR RIGHT HAND DOOR "R" (illustration "B"). Tighten arm screw with lockwasher securely.
6. Remove arm shoe from the forearm and discard (arm shoe is not used for parallel installation) and tighten screw securely.
7. Adjust length of adjustable forearm so that adjustable forearm is parallel to frame.
8. Snap pinion cap over shaft at bottom of closer (When using full cover, pinion cap is not necessary)
9. Adjust closing speed, back check control and spring power of door, following instructions as shown page 4.

Top View Typical Installation



Surface Mounted
Adjustable & Preset "Back-Check"
700 Series
No Hold-Open/Hold-Open
Optional DA

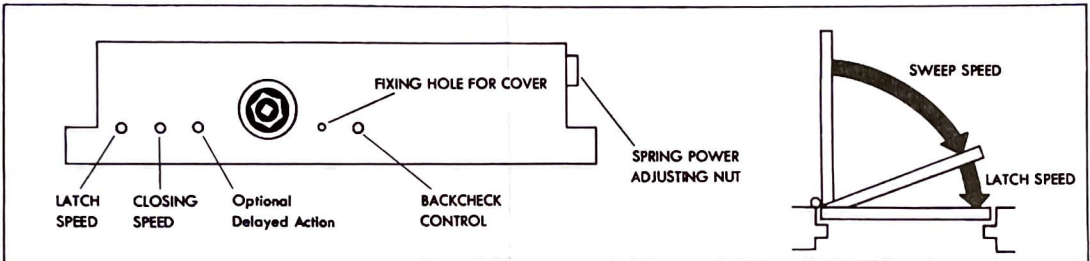
CLOSER ADJUSTMENT

CLOSING CYCLE

NOTE: Closing arcs("CLOSE" and "LATCH") are controlled by two(2) separate speed adjusting valves adjust the CLOSING speed first, then adjust the LATCHING speed.

- "CLOSING" speed adjustment is accomplished by full rotations of the speed adjusting valve.
 - Turn the speed adjusting valve **CLOCKWISE** for a **SLOWER** CLOSE arc closing speed.
 - Turn the speed adjusting valve **COUNTER-CLOCKWISE** for a **FASTER** CLOSE arc closing speed.
- "LATCH" speed adjustment is accomplished by full rotations of the speed adjusting valve.
 - Turn the speed adjusting screw **CLOCKWISE** for a **SLOWER** Latch arc closing speed.
 - Turn the speed adjusting screw **COUNTER-CLOCKWISE** for a **FASTER** Latch arc closing speed.

CAUTION! Do not turn speed adjusting valve more than two(2) full turns counter-clockwise from its factory set position, as two speed adjusting valves could become dislodged from the door closer body, resulting in the loss of internal fluid and failure of the device.



BACK CHECK CONTROL

- To increase back check intensity, turn back check control valve clockwise.
- To decrease back check intensity, turn back check control valve anticlockwise.

SPRING POWER CONTROL

- To increase opening force and closing force, turn the spring adjusting nut clockwise.
- To decrease opening force and closing force, turn the spring adjusting nut anticlockwise.

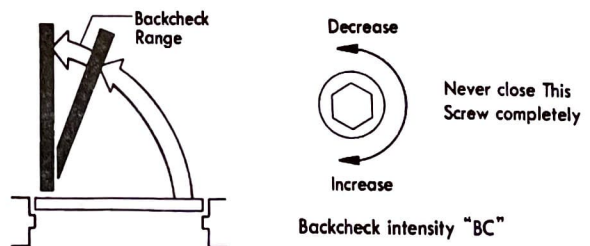
HOW TO ADJUST SPRING POWER

BE NOTED THAT GC5900 SERIES IS SET DOWN AS DOOR CLOSER SIZE 3 FROM THE FACTORY EX SIZE 2 CLOSER CAN BE MADE BY ROTATING SPRING ADJUSTING NUT ANTI-CLOCKWISE 3 TURNS BECAUSE IT WAS SET DOWN AS SIZE 3 FROM THE FACTORY ORIGINALLY. ALSO IN A SAME WAY, SIZE 6 CLOSER CAN BE MADE BY ROTATING SPRING ADJUSTING NUT CLOCKWISE 9 TURNS.

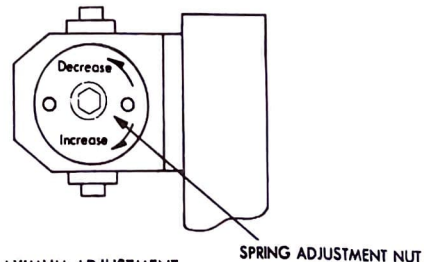
DOOR CLOSER SIZE	CLOCKWISE TURNS OF ADJUSTING NUT	APPLICABLE DOOR LEAF WIDTH		APPLICABLE DOOR WEIGHT
OPTIONAL DA	OPTIONAL DA (SIZE 1-6)	INTERIOR	EXTERIOR (SWING OUT)	
1	-5	32" (0.81m)	28" (0.71m)	33-66 LBS (15-30Kg)
2	-3	36" (0.91m)	32" (0.81m)	66-99 LBS (30-45Kg)
3	0	42" (1.07m)	36" (0.91m)	99-143 LBS (45-65Kg)
4	3	48" (1.22m)	42" (1.07m)	143-187 LBS (65-85Kg)
5	6	54" (1.37m)	48" (1.22m)	187-264 LBS (85-120Kg)
6	9	58" (1.47m)	54" (1.37m)	264-330 LBS (120-150Kg)

* -3 MEANS 3 TURNS TO ANTI-CLOCKWISE

OPENING CYCLE



ADJUSTABLE SPRING MODELS



NOTE: MAXIMUM ADJUSTMENT IS APPROXIMATELY 10 TURNS. DO NOT FORCIBLY EXTEND ADJUSTMENT BEYOND LIMITS.